

Wednesday, March 29, 2017 8:33:25 AM

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Approvals: **Process Plan:** DAS **Date:** 21 **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
QC: 9-89 **Date:** MAR 29 2017 **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

[illegible]

Work Order ID 158384

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158384

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Item ID: D3681-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Spacer
Start Date: 3/29/2017 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 4/4/2017 Req'd Qty: 100.00 ***100*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125		0.00							
125						109	0	3E170331	
Skidtubes	Memo	4.80							
Skidtubes	1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.								
130	Identify as per dwg & Stock Location: <u>LG001</u>	0.00							
130						109	0	3E170331	
Packaging	Memo	1.00							
Packaging	***STOCK IN SKIDTUBE CELL*** LOCATION : LG001								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	10.00							
Quality Control									

DAS
21
9-89

MAR 31 2017

MF
17-3-31

Picklist Print

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Work Order ID: 158384

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Parent Item: D3681-1

D3681-1

Parent Item Name: Spacer

Start Date: 3/29/2017

Required Date: 4/4/2017

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev A new issue 07-10-30 DD verified by:EC
IPP Rev:B Ecn 1056 Rev A dwg DD
seq 125 DD 10.05.03 verified by:EC

IPP Rev:C add

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.3125W.058		Purchased	No			100	f	100.5520	0.34	35.78947			
M6061T6T0.3125W.058									**	40.552'		17-07-30	DAS 32 9-89
ALUM TUBE .3125 x .058w													

Location

Loc Qty

Loc Code

MAT013

100.552

m136493

6

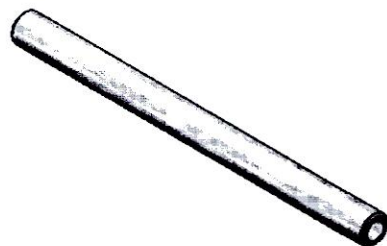
m136667

60

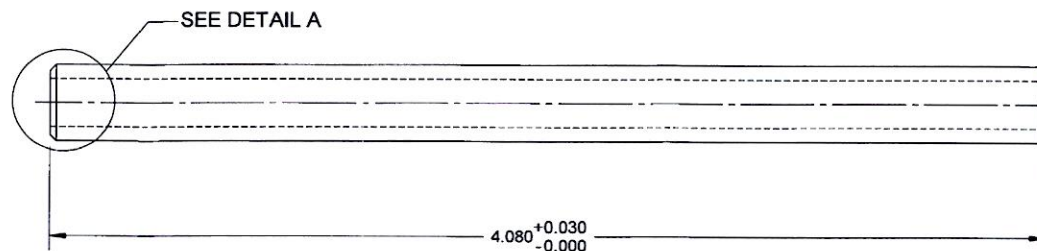
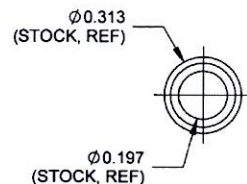
m136943

34.552

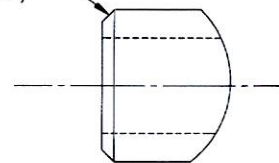
6
34.552



D3681-1 SPACER



0.025 X 45°
CHAMFER
(TYP)



DETAIL A
(SCALE 4 : 1)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 158384 m
1703-25

RELEASED
07-11-08

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
(REF. DART SPEC. M6061T6T0.313W.058)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

A		NEW ISSUE		DC	07.11.08
REV.		DESCRIPTION		BY	DATE
DESIGN	DC	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	SC				
CHECKED	MS				
MFG. APPR.	EP				
APPROVED	WJ				
DE APPR.	WJ	DRAWING NO. D3681		REV. A	
		TITLE		SCALE	
		SPACER		2:	
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